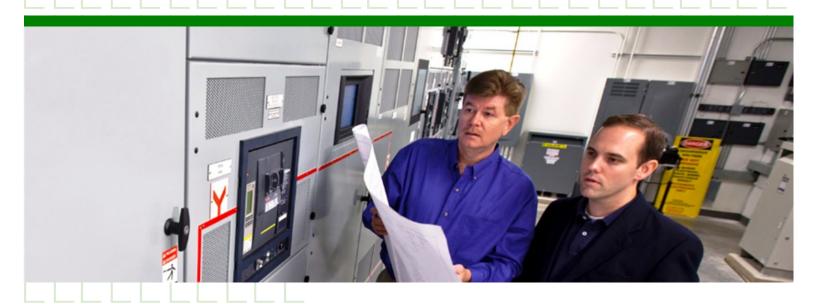


PRASA'S MISSION CRITICAL SERVICES



UPS & ATS AMC
BATTERY & INVERTER AMC
DATA CENTERS AMC
GRID-TO-CHIP MAINTENANCE
FIRE DETECTION AMC
DATA CENTER AMC

Mission Critical Services



Downtime Is Not An Option

The industrial uninterruptible power supply (UPS) is the foundation of your emergency power system. Unlike the commercial UPS designed to protect critical IT loads, the industrial UPS protects critical processes, control systems and fire/life safety systems. For applications such as oil and gas, petrochemical and power generation plants, when the power is interrupted, it can cause dangerous chemical process instability, damage to process equipment, or in some cases, the complete shutdown of the facility costing millions in lost production, damaged equipment, and loss of production time.

when so much at stake, it's important to protect your emergency power system by performing routine preventive maintenance ensuring maximum reliability of the backup system including the UPS, batteries, chargers, inverters and static switches, electrical filters etc.

Ensure the Continuous Operation of Your Facility

Services for UPS, Batteries, power,

Static Switches & Data Centers.

Every emergency power system contains life-limited components that must be maintained according to the manufacturer's specifications. To maximize the life of these components, regular maintenance is critical. An effective preventive maintenance strategy can be one of the most cost-effective measures you can take to ensure the continuous power to both your critical processes and your entire plant. PRASA's Electrical Reliability Services is an authorized Emerson service provider with access to their OEM parts, technical support and design engineering resources. With this expertise, PRASA can provide solutions for Chloride, Custom Power, and any other manufacturer's emergency power system. PRASA offers a wide variety of services to ensure these systems are performing properly and will support the critical load when power is interrupted. Whether you need startup support, routine maintenance or emergency response, we have the personnel and the technical expertise to support your service needs.

- Startup and Commissioning Services
- ♦ Maintenance & Testing Services
- ♦ Life-Extension Services
- ♦ Battery Replacements
- Emergency Services





UPS Maintenance

We'll test your UPS systems safety functions, control function, batteries and connections to ensure proper operation. This includes a visual and mechanical inspection, thermographic scan, electrical and mechanical interlock systems tests, alarm history review, insulation resistance tests, electronics calibration, verification of alarm circuits and indicators, replacement of life-limited components as required, static transfer tests, battery operation and return test, load balancing evaluation, phase rotation and site wiring checks.

Battery Maintenance

In the event of a power outage, a single bad cell in a string of batteries could compromise your entire backup system and leave you without protection. Frequent battery inspections identify weak or failing batteries. Timely assessments of the cell and string state of health helps identify when batteries need replaced to ensure system reliability. PRASA's technicians and engineers can design a maintenance plan based around tests and procedures that meet the requirements of NETA, IEEE, and/or NERC depending on your application.

Start-up and Commissioning Services

New equipment installations require startup and commissioning to ensure your emergency power system has been correctly installed and configured and will perform as designed. PRASA's highly qualified personnel will conduct testing to verify the system operates as an integrated system and will support the critical load during power interruptions. All testing is conducted in accordance with the manufacturer's and NETA's testing specifications. This includes the following tests:

- Visual and mechanical inspection of the equipment including subassemblies, wiring harnesses, contacts, cables and major components
- ♦ Electrical and mechanical functional tests.
- ◆ Thermographic scan to check temperatures on all breakers, connections, and associated controls. (Optional)
- ♦ Verification of alarm circuits and indicators for static switch bypass switches

Maintenance and Testing Services

A regular preventive maintenance program from PRASA ensures maximum reliability of your equipment by providing systematic inspections, detection, and correction of incipient failures before they develop into major defects that could translate into costly downtime. Our trained technicians understand the critical nature of working on your emergency power system. All testing will be performed based on the maintenance recommendations from NETA and NFPA for UPS, batteries, inverters, and associated components. PRASA will also ensure compliance with IEEE standards.

UPS Maintenance

PRASA technicians will also inspect and verify the UPS features and functionality including proper operation; input/output voltage and currents; system alignment; and verification of DC bus voltage and ripple on the battery plant.

Battery Maintenance

PRASA ensure that the battery maintain the appropriate level of charge. Periodic maintenance should verify proper operation and examine interconnection cables, cell connectors, and other conductors for wear, contamination, corrosion and discolorations. Racks should be checked for corrosion, cleanliness and structural integrity.

Parts Availability

Our field service technicians adhere to recommended parts replacement cycles and have access to local OEM spare parts inventory to perform corrective maintenance as required. Technicians can also provide spare part recommendations to reduce downtime should a failure occur.

Emergency Power System Recommended

Maintenance

The Electric Power Research Institute (EPRI) estimates the national cost of power interruptions is approximately \$80 billion per year to U.S. electrical customers, with momentary interruptions accounting for two-thirds of the total cost. Studies have also shown that nearly 67 percent of all load losses are preventable. Because companies rely on their emergency power system to deliver continuous power without any disruption to their business, a maintenance program, similar to the one outlined below, is critical to ensure that your emergency power system minimizes your risk of downtime.



UPS Systems



Of 3 Systems					
PROCEDURE	FREQUENCY	PROCEDURE	FREQUENCY		
Conduct visual and mechanical inspection	1 Month	 UPS Preventive Maintenance 	3 Month		
 Perform functional testing Thermographic scan of 	2 Months	 Precision Air Conditioner Maintenance 	3 Months		
breakers, connections • Perform electrical and	6 Months	Fire Detection Preventive Maintenance			
mechanical interlock systems tests	3 Months	WLD Maintenance	3 Months		
 Review alarm history inspect filters and vents 	3 Months	 VESDA Nozzel Clean-up & Maintenance 	6 Months		
 Measure voltage readings for input/output and bypass; measure power supply levels and harmonic currents 	3 Months	 Rodent Repellent Transducer check-up & Services 	3 Months		
 Calibrate electronics to system specifications 	12 Months	 CCTV Camera Lens Clean-up & Preventive Maintenance 	6 Months		
 Verify alarm circuits and indicators for static witch and bypass switches 	3 Months	 Access Control Function- al Test & report genera- tion 	12 Months		
 Replace life-limited components as required 	12 Months	BMS Transducer Mainte-	6 Months		
 Test static transfer from invert to bypass and back 	6 Months	nanceElectrical switchgear check-up	3 Months		
 Verify battery operation and return tests to UPS, generator, and ATS functions 	3 Months	& Short Circuit check-up Services DG Set Preventive Mainte-			
Evaluate load balancing	3 Months	nance (Excluding Oil Change)	2 Months		
 Check phase rotation and site wiring 	3 Months				



Batteries

PROCEDURE	FREQUENCY	
Conduct visual and me- chanical inspection	3 Month	
 Perform battery resistance testing 	3 Months	
Record float and supply voltage measurementsInspect electrolytes	12 Months 12 Months	
 Record specific gravity readings 	12 Months	
 Test battery bank capacity including load testing with individual cell monitoring 	As Per Manufactur- er Specification	



Auto Transfer Switch

PROCEDURE	FREQUENCY			
Perform functional test- ing	2 Month			
 Inspect physical and mechanical condition 	3 Months			
 Inspect bolted electrical connections 	3 Months			
Perform manual trans- fer operation	3 Months			
 Verify positive mechanical interlocking 	6 Months			
 Perform insulation re- sistance tests, contact/ pole-resistance tests 	6 Months			
 Verify setting and operation of control devices 	12 Months			
 Calibrate and set all re- lays and timers 	12 Months			
 Perform automatic transfertests to simulate loss of normal power, return emergency power, and simulate all forms of single-phase conditions 	12 Months			
 Verify correct operation and timing of relays, engine start sequence, time operation; 	12 Months			



PROCEDURE	FREQUENCY
 Inspect and verify operation and system alignment 	3 Month
 Record inverter and bypass input voltage and currents 	6 Months
 Record output voltage and currents 	12 Months







Mission Critical Services

Experience You Can Trust

For more than 20 years we have been providing electrical testing, maintenance and engineering services to more than 4,000 valued repeat customers in the industrial, chemical, power, food and beverage, life sciences, data centres, education, BFI, Corporate, Transport, Communication, IT, healthcare industries etc. Take a look at our proven track record and discover how we can help & ensure your success.

Your Accredited Partner

As a full charter member of the Inter-National Electrical Testing Association (NETA), you are assured that the people working on your equipment are trained and qualified. And, as an active participant in the national standards organizations such as the National Fire Protection Association (NFPA), National Electrical Code (NEC), and the Institute of Electrical and Electronics Engineers (IEEE), you know that all test and inspection procedures are done in accordance with industry and regulatory standards.

When and Where You Need Us

With strategically located service locations across the INDIA and the largest national service workforce comprised of professional engineers, electrical engineers, and certified field technicians, you are assured that we can respond when and where you need us.

Comprehensive Service & Support

Whether you need startup support, routine maintenance or emergency service, you can count on Us along with Emerson to deliver complete life cycle service and support for all your electrical assets. we'll ensure your equipment operates within factory specifications ensuring continuous power to all your critical operations for years to come.

We Abide by:









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•	TIAL CLIENT LIST: AIR INDIA				NATIONAL CHEMICAL LABORATORY
<u> </u>	_	 	CANARA BANK		_
*	BAJAJ AUTO LIMITED	_	DENA BANK	<u>L</u> L	NATIONAL CENTER FOR CELL SCIENCES
L	BAJAJ ORGANICS LIMITED	•	CENTRAL BANK OF INDIA		NATIONAL CENTER FOR RADIOLOGY & ASTROPHYSICS
L	BAJAJ AUTO FINNCE LIMITED	•	IDBI BANK		NATIONAL RESEARCH CENTER FOR GRAPES
• L	FINOLEX CABLES LIMITED	•	IDIBI HOME FINANCE		NATIONAL RESEARCH CENTER FOR ONION & GARLI
• L	FINOLEX INDUSTRIES LIMITED	•	PUNE DISTRICT CENTRAL CO-OP BANK		HIGH ENERGY MATERIAL RESEARCH LABS
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•	AKER KVAERNER POWER GAS P. LIMITED	•	MAHARASHTRA STATE CO-OP BANK	<u> </u>	KHRONE MARSHALL
•	IDEAL ROAD BUILDERS	•	MAX NEWYORK LIFE INSURANCE	<u> </u>	KSB PUMPS
•	JEHANGIR HOSPITAL	•	SYNYGY INDIA P. LIMITED	 	BOSCH CHASSIS
•	DEENANATH MANGESHKAR HOSPITAL	•	SIGMA SOFTWARE P. LIMITED	+	MAHICO SEEDS
•	SAHYANDRI HOSPITAL	•	VERAZ NETWORKS	+	KIROLSKAR EB
-	CUMMINS COLLEGE OF ENGINEERING				HENKEL ADHESIVES TECH INDIA P. LIMITED